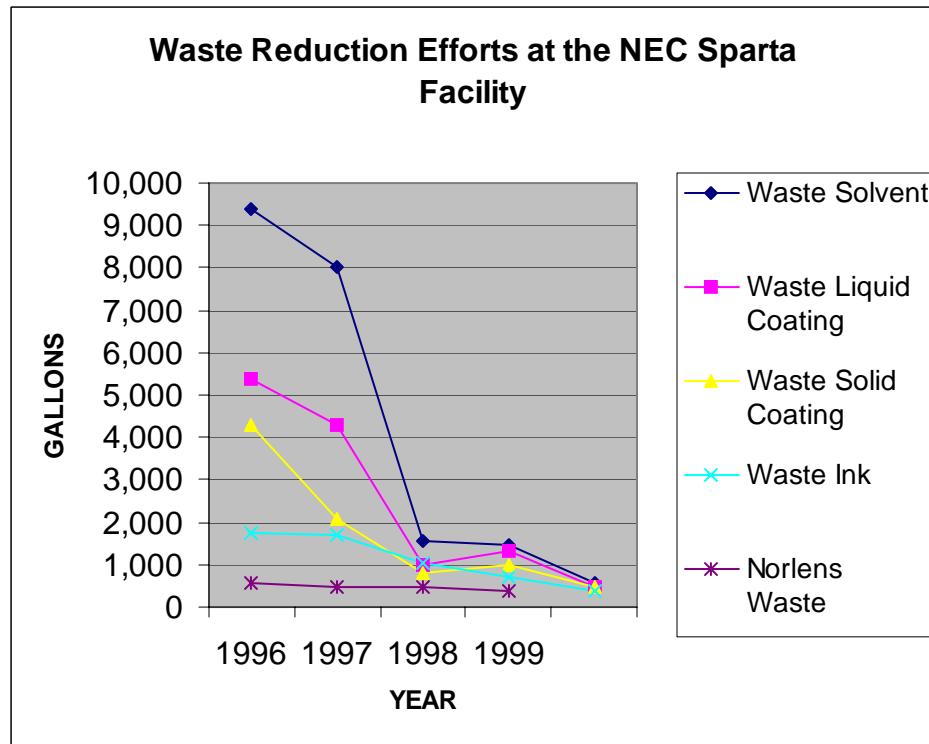
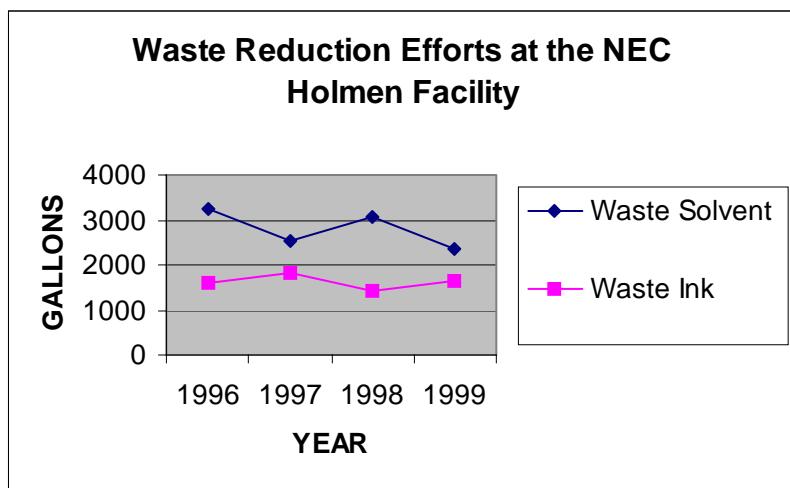


APPENDIX A: Cooperative Environmental Agreement

WASTE REDUCTION ACTIVITIES AT THE TWO NORTHERN ENGRAVING FACILITIES



Sparta	Units	1996	1997	1998	1999	2000
		gallons	gallons	gallons	gallons	tons
Waste Solvent	gallons	9,374	5,388	4,309	1,762	
Waste Liquid Coating	gallons	8,008	4,316	2,080	1,678	
Waste Solid Coating	gallons	1,560	988	806	1,045	
Waste Ink	gallons	1,456	1,300	1,014	729	
Norlens Waste	gallons	572	452	494	358	
Hydroxide Sludge Waste	tons	53.8	0	0	0	
Total	gallons	20,970	12,444	8,703	5,572	
	tons	53.8	0	0	0	



Holmen		1996	1997	1998	1999	2000
Waste Solvent	gallons	3,224	2,548	3068	2338	
Waste Ink	gallons	1,612	1820	1404	1650	
Total	gallons	4,836	4,368	4,472	3,988	